

# **Stepflow**





## **Operating principle**

The Sormac automatic stepflow system type PVW meets the need to singulate carrots or other long-shaped vegetables like e.g. salad cucumbers, courgettes etc. so that the speed of both is synchronised. The Sormac knife peeler type KP-60/HS or the carrot topper / piece cutter type WOS-1A are ideal machines to place behind the stepflow system.

The machine operates according to the known shufflo principle. Two up and down moving, step-shaped plates lift the carrots out off the infeed hopper. Next to this the carrots fall in a V-belt. The special infeed hopper takes care of an extra high filling degree.

The electrical components are in a handy, swivel mounted control panel. Stepflowo and V-belt are controlled by 2 coupled frequency converters, so that the speed of both always is in a good relation. To achieve optimal singulation, it may be necessary to install a second slightly faster V-belt.

## **Capacity**

The capacity of the stepflow is between 3.000 and 8.000 pieces/hour dependent on product length.

#### Scope of supply

- > control panel
- > V-belt

## **Features**

- good design with simple control
- easy to integrate with several machines like knife peeler KP-60/HS and carrot topper/piece cutter WOS-1A
- > open construction, easy to maintain
- > very robust and hard wearing



# **Product specification**

The stepflow system type PVW is suitable for singulating long-shaped root vegetables, especially carrots, salad cucumbers and courgettes. The product needs to be rather straight and without leaves. The diameter is between 30 and 75 mm.

## **Technical data**

Voltage: Total installed power:

Weight:

Dimensions (L x W x H):

Infeed height:

Product diameter minimum:

maximum:

230/400 V, 50/60 Hz

0.90 kW ± 350 kg

1.450 x 1.050 x 2.000 mm

1.005 mm 30 mm 75 mm

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P.O. Box 419 Telephone: +31 (0)77 351 84 44 NL-5900 AK Venlo Fax: +31 (0)77 320 48 01

Huiskensstraat 68 E-mail: info@sormac.nl NL-5916 PN Venlo Internet: www.sormac.nl